

RUTLAND™ INK STANDARD COLORS FOR SCREEN PRINTING INK

Ready for Use Colors

Rutland EH and EL are non-phthalate ready-for-use color inks comprised 17 brilliant colors. The inks are available in two series: EH high opacity and EL low bleed.

M3 Color Mixing System

The Rutland M3 non-phthalate finished ink color mixing system is a collection of Pantone®-listed colors used to create custom formulations. This versatile ink mixing system is ideal for color matching and new color development.

C3 Color Boosting Mixing System

The Rutland non-phthalate color booster mixing system consists of single pigment color concentrates that were developed as a means of enhancing finished ink mixing primaries to offer a darker, more saturated color.

Rutland Standard Colors



EH/EL 3399
Forest Green



EH/EL 2768
Bright Blue



EH/EL 4769
Bright Gold



EH/EL 3403
Dallas Green



EH/EL 2406
Dark Navy



EH/EL 4202
Gold



EH/EL 6398
Cardinal



EH/EL 0730
Grey



EH/EL 1212
Team Violet



EH/EL 2589
Lt Blue



EH/EL 2402
Lt Navy



EH/EL 6279
Red



EH/EL 2584
Royal



EH/EL 6400
Scarlet



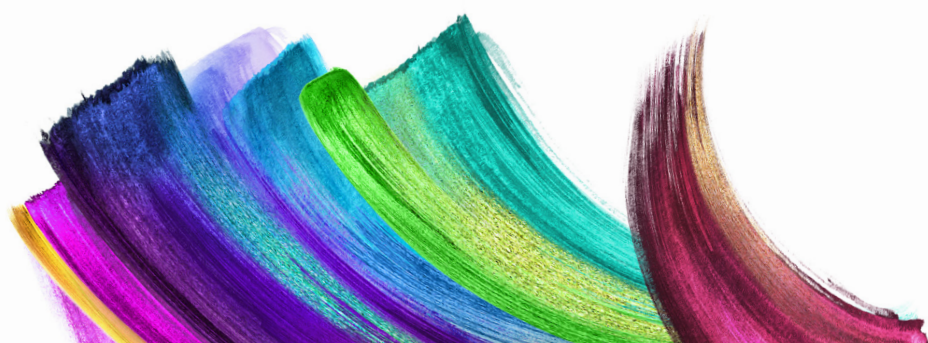
EH/EL 4611
Yellow



EH/EL 4215
Yellow RS



EH/EL 5202
Lt Orange



Rutland M3 and C3 Mixing System Colors



1440
Violet



2441
Blue #1



2442
Blue #2



2443
Marine



3443
Green



4449
Yellow



6446
Scarlet



6447
Red



1038
FF FL Violet



1018
FF FL Magenta



4042
FF FL Lemon



6057
FF FL Red

USING THIS CHART

This color selection chart is a tool to assist in selecting the proper screen printing ink for specific applications. This chart represents a small fraction of the colors available. If these depicted are not an exact match for your requirements, Avient color experts can use your color preference and materials involved to suggest an appropriate pigment for your specific applications.

Note: Black and White inks are not included.



For more information about Rutland
plastisol inks, visit rutlandinc.com.

www.avient.com



Copyright © 2022, Avient Corporation. Avient makes no representations, guarantees, or warranties of any kind with respect to the information contained in this document about its accuracy, suitability for particular applications, or the results obtained or obtainable using the information. Some of the information arises from laboratory work with small-scale equipment which may not provide a reliable indication of performance or properties obtained or obtainable on larger-scale equipment. Values reported as "typical" or stated without a range do not state minimum or maximum properties; consult your sales representative for property ranges and min/max specifications. Processing conditions can cause material properties to shift from the values stated in the information. Avient makes no warranties or guarantees respecting suitability of either Avient's products or the information for your process or end-use application. You have the responsibility to conduct full-scale end-product performance testing to determine suitability in your application, and you assume all risk and liability arising from your use of the information and/or use or handling of any product. AVIENT MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, either with respect to the information or products reflected by the information. This literature shall NOT operate as permission, recommendation, or inducement to practice any patented invention without permission of the patent owner.